



LNP™ LUBRICOMP™ Compound WFL28

Europe-Africa-Middle East: COMMERCIAL

LNP LUBRICOMP WFL28 is a compound based on Polybutylene Terephthalate resin containing Glass Fiber, PTFE. Added features include: Internally Lubricated.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yield, 5 mm/min	126	MPa	ISO 527
Tensile Strain, break, 5 mm/min	2.3	%	ISO 527
Flexural Stress, yield, 2 mm/min	187	MPa	ISO 178
Flexural Modulus, 2 mm/min	10800	MPa	ISO 178
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	45	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	10	kJ/m ²	ISO 180/1A
PHYSICAL			
Density	1.7	g/cm ³	ISO 1183



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120	°C
Drying Time	4	hrs
Maximum Moisture Content	0.05	%
Melt Temperature	240 - 265	°C
Front - Zone 3 Temperature	260 - 270	°C
Middle - Zone 2 Temperature	245 - 255	°C
Rear - Zone 1 Temperature	220 - 230	°C
Mold Temperature	80 - 100	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm